

markus[®]

Acoustic Sliding Doors



INTERDOOR
SPECIALIST INDUSTRIAL DOORS

Acoustic Sliding Doors
for sound reduction of
up to 53dB

“Hear the Difference!”

- Maximum w x h: 7500mm x 7500mm
- Maximum weight: 7 Tonnes
- Maximum Sound Reduction: 53dB
- Door Thickness: 120 mm
- Operation: Electric / Automatic
- Applications: Film / Recording Studios,
Congress Halls, Engine Rooms

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MK5 Acoustic 53dB Sliding Doors

The **markus® Acoustic 53** Sliding Door is one of the most well-known high-performance acoustic doors on the market and was established in the 1960s. Over the years, the **markus® Acoustic** Sliding Door has been continually developed so that it is able to reduce sound to a maximum of 52dB whilst retaining a very impressive aesthetic quality.

Accordingly, the **markus® Acoustic 53** Sliding Door has been chosen as the acoustic stage door of choice over the last few years by World famous film studios, including Pinewood, Shepperton, Elstree and Wimbledon.

Dimensions	
max. width (W)	7500 mm
max. height (H)	7500 mm
max. sound reduction	53dB
door thickness	120 mm
Operation	
Max weight of door	7 tonnes

Components and Construction

The **markus® Acoustic 53** Sliding Door is constructed as follows:

Door Blade

Construction:	manufactured with interchangeable panels
Insulation:	sandwich panel with metallic profiles filled with low density mineral wool and gypsum board
Thickness:	120mm
Finishing:	0.8mm steel sheet lacquered white or PVC coated or in AISI 304 stainless steel
Edge Profiles:	4mm galvanized iron
Sealing:	double compact EPDM joint profile, pressure inserted into rigid PVC support with intermediate acoustic insulation. Upper part and vertical edges closing to the frame profile and bottom part closing to the floor
Bottom Guide:	aluminium profile with lacquer finish

Track

- Galvanized iron supports (200x200x20mm)
- Galvanized iron profile guiding bar (80x80x8mm)
- Roller steel ball bearings (∅ 160mm)
- Zinc coated iron head support for bearings
- Plasticized steel pulley heads with two sets of wheels

Frame

- AISI 304 stainless steel profiled sheet containing thermal insulation of high pressure foamed polyurethane

Bottom Cross Beam

- 2 galvanized iron profiles "L" (100x50mm) and galvanized iron supports for the guiding cams

Colours

The door leaf is finished in white lacquer as standard, but can be finished in PVC, stainless steel and most other colours (RAL).

Acoustic Attenuation

The **markus® Acoustic 53** Sliding Door has been tested and certified by the LGAI Technological Centre (LGAi).

The test followed the method described in the normative UNE 74-040, according to the file number 95.008.583, and obtained the following results:

- **Global rate to airborne sound insulation:** 51.9dB (A)
- **Insulation rate Rw:** 53dB

Control and operation

The **markus® Acoustic 53** Sliding Door can be operated manually; however, it is usually electrically operated with a control unit with 3 push buttons (open-stop-close) and a control panel that regulates the speed of opening and closing. Given the size of the door, the operation is supplied as standard with "dead man mode".

Additional controls that can be connected to the standard control box are:

- pullswitch
- key-operation switch
- radio control

Optional Extras*

- electric drive unit (as described above)
- additional controls as described above
- key locking mechanism
- crash bar

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